

Swiss Machining

Prepare small turned features for a practical production review.



Manufacturing reference. Material records and the order specification establish the actual grade and supplied scope.

01 / Start with the bar and geometry

Supply the material, stock requirements and complete part length. Review slender sections, small steps, grooves and cross features together.

02 / Describe feature relationships

Mark functional diameters, thread details, bore depths and critical edges. Swiss/sliding-head suitability is assessed from the complete geometry.

03 / Make repeat supply measurable

Agree deburring, cleaning, sampling, identification and packaging. State the initial quantity and realistic repeat demand for the quotation.

Use with the released drawing. The quotation confirms capability, responsibilities, price and timing for your project.

Your quotation checklist.

Share what you have. Identify the open decisions before the part is released.

- ☐ Controlled drawing with enlarged small-feature views
- ☐ Exact alloy, condition and raw-stock requirements
- ☐ Lengths, diameters, grooves and thin sections
- ☐ Threads, cross holes and edge/burr acceptance
- ☐ Cleaning, finish and handling requirements
- ☐ First and repeat quantities with inspection scope

Agree the acceptance package.

1. Confirm access to small internal features.
2. Agree gauge or measurement approach.
3. Define burr and loose-particle acceptance.
4. Set sample approval and lot-identification needs.

Confidential drawing? Arrange an NDA before sharing sensitive files. Begin with a general component description if needed.

[Read the matching WEKO Swiss Machining page](#)

[Request a quotation: wekooem.com/contact](https://wekooem.com/contact)

Email: infous@wekosupply.com

REFERENCE AND DOCUMENT SCOPE

Prepared from the approved WEKO service/material scope at wekooem.com/capabilities/swiss-machining. This checklist is not a material certificate, test report, engineering approval, legal NDA or performance guarantee. Your released specification and agreed quotation control the order.